Responsible Care® By The Numbers

American Chemistry Council

RESPONSIBLE CARE®
OUR COMMITMENT TO SUSTAINABILITY

Responsible Care® is the chemical industry's world-class environmental, health, safety and sustainability initiative. Practiced in nearly **70 countries**, Responsible Care helps protect the health and safety of people and the environment. Responsible Care companies are industry leaders, working to advance the safety and sustainability of our employees, our facilities and the communities in which we operate.

2022-09-089

26% Reduction in Recordable Injury and Illness Rate **since 2010**

5X Safer than U.S. Manufacturing Sector **in 2020**

3X Safer than the Overall Business of Chemistry **in 2020**

12% Decrease in GHG Intensity **since 2017**

18% Reduction in SOx Emissions **since 2017**

39% Reduction in NOx Emissions **since 2017**

15% Decrease in Distribution Incidents **from 2017-2020**

250+ Companies Undergo Third-Party Audits

$27 Billion+ Invested to Enhance Security at Facilities since **September 11, 2001**