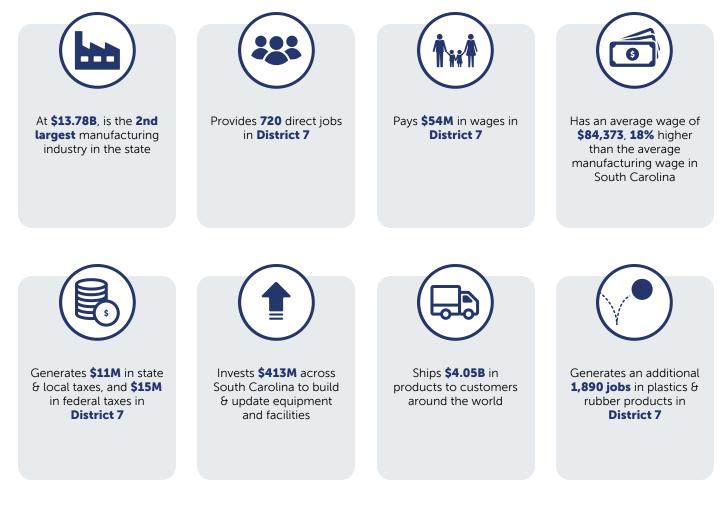
## South Carolina

## **GLOBAL CHALLENGES, CHEMISTRY SOLUTIONS**

Chemistry is essential to the U.S. economy and plays a vital role in driving innovations that make our world safer, more sustainable and more productive.

- Chemistry supports over 25% of the U.S. GDP and 10% of U.S. goods exports a \$633 billion enterprise.
- 554,000 skilled American jobs are provided by the business of chemistry.
- The U.S. is the 2nd largest global producer, providing 12% of the world's chemicals.

## South Carolina chemistry...







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