

South Dakota

GLOBAL CHALLENGES, CHEMISTRY SOLUTIONS

Chemistry is essential to the U.S. economy and plays a vital role in driving innovations that make our world safer, more sustainable and more productive.

- Chemistry supports over 25% of the U.S. GDP and 10% of U.S. goods exports — a \$633 billion enterprise.
- 554,000 skilled American jobs are provided by the business of chemistry.
- The U.S. is the 2nd largest global producer, providing 12% of the world's chemicals.



South Dakota chemistry...



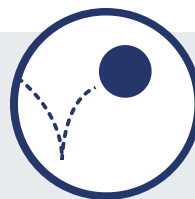
At **\$3.32B**, is the **2nd largest** manufacturing industry in the state



Generates **\$23M** in state & local taxes, and **\$126M** in federal taxes



Ships **\$487M** in products to customers around the world



Generates an additional **1,784 jobs** in plastics & rubber products